#### VENTILATION BASICS

I. Why Is Ventilation Important?

- A. By-products such as carbon dioxide, carbon monoxide, etc., are produced during process
- B. Elements and compounds added to glass can be volatized during process
- C. Some combustion by-products are immediate hazards
- D. Other combustion by-products are cumulative hazards

II. General Ventilation

A. HVAC (Heating, Ventilation and Air Conditioning) generally associated with our heating systems and air conditioners

- B. Most often, system is closed loop; no fresh air added to air moving through studio
- C. Unlikely to contribute to safety
- D. Generally necessary for comfort in studio
- III. Dilution Ventilation
  - A. Depends entirely on reducing the concentration of any contaminants in a large volume of air
- B. Several smaller fans (rather than one large one) and design are important elements in creating a system to provide fresh air
  - C. There should be 100% exchange of air every 20 minutes
- D. Better as part of a genaral ventilation scheme; not suitable as a primary exposure control mechanism

## IV. Local Exhaust Ventilation

A. Designed to capture contaminant emissions at or near their source before they can contaminant the breathing zone and then transport contaminated air away from workspace

- B. Five components to this ventilation design:
  - 1. Hood or capture device
  - 2. Ductwork or piping
  - 3. Fan or blower
  - 4. Stack in the ductwork
  - 5. Source of fresh make-up air

## V. Rules of Thumb for Creating Your Ventilation System

- A. You must have sufficient airflow.
- B. There must be "make-up" air.
- C. Your hood opening must be appropriate for your blower.
- D. Your hood opening must be positioned so by-products from your torch can be captured by it.

## REFERENCES AND RESOURCES

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Safety in the Kiln Glass Studio: http://www.bullseyeglass.com/pdf/other\_tech/kiln\_glass\_safety.pdf

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